



WESAM SYSTEMS

**Thermal Inspection for Electrical Equipment
Using Advanced FLIR T640 Thermal Camera
For**

Customer:*****

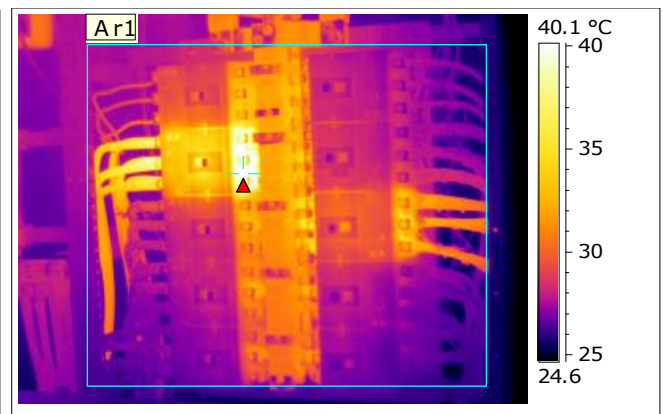
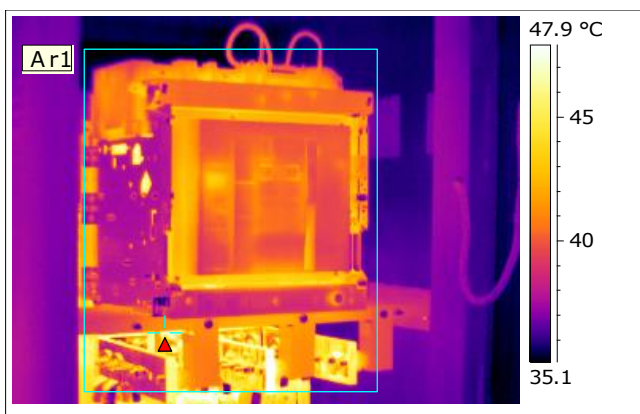
Location:*****

10/11/2014

By

Engr. Adrian Arigo

**Associate Electrical Engineer, SCE
ITC Level 1 Thermographer**



 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Inspection Site Information	
Customer	*****
Address	*****
Contact Person	*****
Mobile	*****
Email	*****
Thermographer	Eng. Ahmed Abu Alkhair
Phone number	0500463798
E-mail address	abu.alkhair@wesams.com

Tool used for the service:

Using Advanced FLIR T640 Thermal Camera

Engineer's Qualifications:

Engr. Adrian Arigo, ITC Level 1 Thermographer

Contact Details:

WESAM SYSTEMS Co. Ltd
Office # 803, Al-Jarbou Tower, Custodian of the
Two Holy Mosques Rd., Al Aqrabiyah, Al-
Khobar, Saudi Arabia

Phone: 0133616126

Email: info@wasamsys.com

Overview of Fault Rating:

0: Normal	Temp rise 0-5 °C	No action
1: Low grade	Temp rise 5-10 °C	To be monitored – Plan new inspection
2: Medium grade	Temp rise 10-35 °C	Repair at scheduled shut down
3: High	Temp rise >35 °C	Repair immediately

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Summary of Findings				
Location	Equipment	Fault	Recommendation	Page Number
SCECO Building EB – 028	Switchgear A + B – Panelboard 1	Normal	No Action	4
SCECO Building EB - 028	Switchgear A + B – Panelboard 1	Normal	No Action	5
SCECO Building EB - 028	Switchgear A + B – Panelboard 1	Normal	No Action	6
SCECO Building EB - 028	Switchgear A + B – Panelboard 1	Normal	No Action	7
SCECO Building EB - 028	Switchgear A + B – Panelboard 2	Normal	No Action	8
SCECO Building EB - 028	Switchgear A + B – Panelboard 2	Normal	No Action	9
SCECO Building EB - 028	Switchgear A + B – Panelboard 2	Normal	No Action	10
SCECO Building EB - 028	Switchgear A + B – Panelboard 2	Normal	No Action	11
SCECO Building EB - 028	Switchgear A + B – Panelboard 2	Normal	No Action	12
SCECO Building EB - 028	Switchgear A + B – Panelboard 3	Normal	No Action	13
SCECO Building EB - 028	Switchgear A + B – Panelboard 3	Normal	No Action	14
SCECO Building EB - 028	Switchgear A + B – Panelboard 3	Normal	No Action	15
SCECO Building EB - 028	Switchgear A + B – Panelboard 3	Normal	No Action	16
SCECO Building EB - 028	Switchgear A + B – Panelboard 3	Normal	No Action	17

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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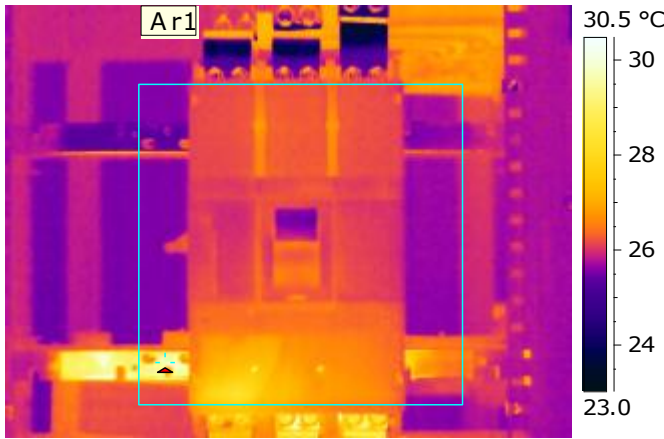
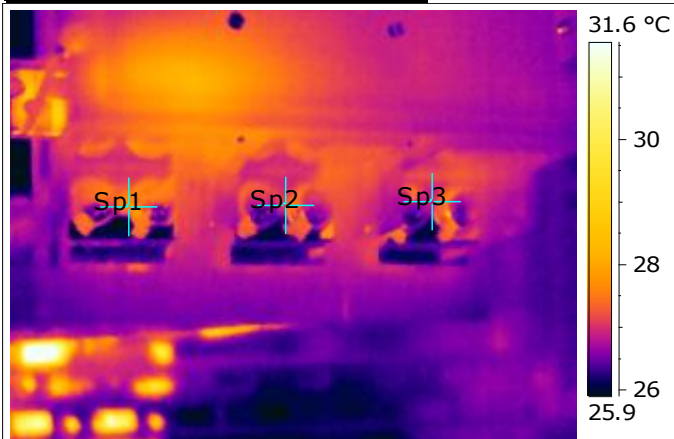
Infrared Thermogram 11/10/2014		Location SCECO Building EB - 028 Equipment Switchgear A + B – Panelboard 1										
	<table border="1"> <tr> <td>Image File Name</td> <td>GR_0157.jpg</td> </tr> <tr> <td>Image Date</td> <td>11/10/2014</td> </tr> <tr> <td>Image Time</td> <td>10:44:12</td> </tr> </table>		Image File Name	GR_0157.jpg	Image Date	11/10/2014	Image Time	10:44:12				
	Image File Name	GR_0157.jpg										
Image Date	11/10/2014											
Image Time	10:44:12											
<table border="1"> <tr> <td>Atmospheric Temperature</td> <td>20.0 °C</td> </tr> <tr> <td>Relative Humidity</td> <td>50%</td> </tr> <tr> <td>Emissivity</td> <td>0.95</td> </tr> <tr> <td>Object Distance</td> <td>1.0 m</td> </tr> </table>		Atmospheric Temperature	20.0 °C	Relative Humidity	50%	Emissivity	0.95	Object Distance	1.0 m	<table border="1"> <tr> <td>Ar1 Max. Temperature</td> <td>29.9 °C</td> </tr> </table>	Ar1 Max. Temperature	29.9 °C
Atmospheric Temperature	20.0 °C											
Relative Humidity	50%											
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Object Distance	1.0 m											
Ar1 Max. Temperature	29.9 °C											

Photo and Identification	Severity Rating & Recommendation												
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Analysis:													

Corrective action:
In maximum load, this main circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 70°C.

Reported by :	Engr. Adrian Arigo Signature:.....	date:10/11/2014
Repaired by:		date:
Comment:.....		

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Infrared Thermogram 11/10/2014


Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 1
Image File Name	GR_0159.jpg
Image Date	11/10/2014
Image Time	10:44:56
Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m
Sp1 Max. Temperature	27.6 °C
Sp2 Max. Temperature	27.2 °C
Sp3 Max. Temperature	26.9 °C

Photo and Identification

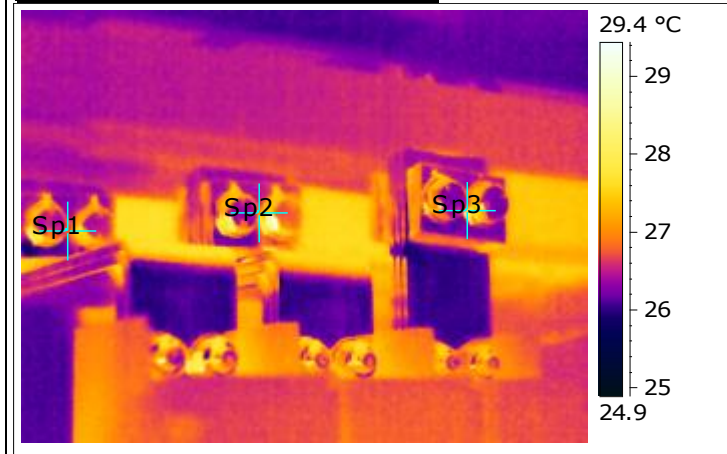

Severity Rating & Recommendation			
1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐
Analysis:			

Corrective action:

In maximum load, this connectors and terminations (Sp1 to Sp3 of thermal image) model reference temperature should not exceed 90°C.

Reported by :	Engr. Adrian Arigo Signature: 	date: 10/11/2014
Repaired by:		date:
Comment:		

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014

Infrared Thermogram 11/10/2014


Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 1
Image File Name	GR_0161.jpg
Image Date	11/10/2014
Image Time	10:45:11
Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m
Sp1 Max. Temperature	26.7 °C
Sp2 Max. Temperature	27.4 °C
Sp3 Max. Temperature	28.2 °C

Photo and Identification


Severity Rating & Recommendation			
1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:
Corrective action:

In maximum load, this connectors and terminations (Sp1 to Sp3 of thermal image) model reference temperature should not exceed 90°C.

Reported by :	Engr. Adrian Arigo Signature: 	date: 10/11/2014
Repaired by:		date:
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 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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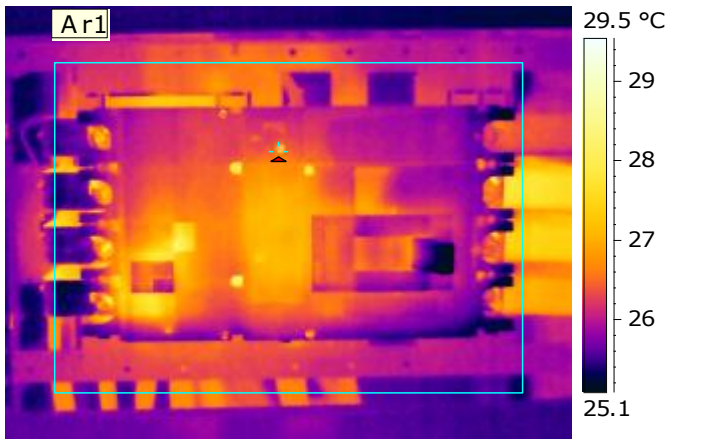
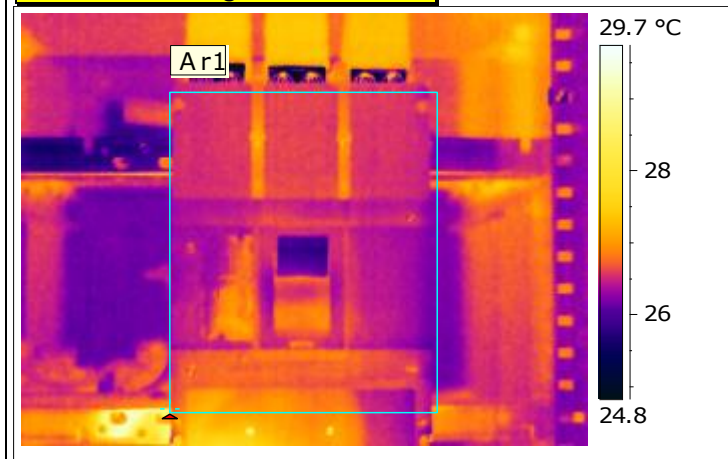
Infrared Thermogram 11/10/2014 	<table border="1"> <tr> <td>Location</td> <td>SCECO Building EB - 028</td> </tr> <tr> <td>Equipment</td> <td>Switchgear A + B – Panelboard 1</td> </tr> </table> <table border="1"> <tr> <td>Image File Name</td> <td>GR_0163.jpg</td> </tr> <tr> <td>Image Date</td> <td>11/10/2014</td> </tr> <tr> <td>Image Time</td> <td>10:45:33</td> </tr> </table> <table border="1"> <tr> <td>Atmospheric Temperature</td> <td>20.0 °C</td> </tr> <tr> <td>Relative Humidity</td> <td>50%</td> </tr> <tr> <td>Emissivity</td> <td>0.95</td> </tr> <tr> <td>Object Distance</td> <td>1.0 m</td> </tr> </table> <table border="1"> <tr> <td>Ar1 Max. Temperature</td> <td>29.1 °C</td> </tr> </table>	Location	SCECO Building EB - 028	Equipment	Switchgear A + B – Panelboard 1	Image File Name	GR_0163.jpg	Image Date	11/10/2014	Image Time	10:45:33	Atmospheric Temperature	20.0 °C	Relative Humidity	50%	Emissivity	0.95	Object Distance	1.0 m	Ar1 Max. Temperature	29.1 °C
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Photo and Identification 	<table border="1"> <tr> <th colspan="4">Severity Rating & Recommendation</th> </tr> <tr> <td>1</td> <td>Low ($\Delta = 5-10^{\circ}\text{C}$)</td> <td>To be monitored</td> <td>☐</td> </tr> <tr> <td>2</td> <td>Medium ($\Delta = 10-35^{\circ}\text{C}$)</td> <td>Repair at schedule outage</td> <td>☐</td> </tr> <tr> <td>3</td> <td>High ($\Delta > 35^{\circ}\text{C}$)</td> <td>Repair immediately</td> <td>☐</td> </tr> </table> <table border="1"> <tr> <td>Analysis:</td> </tr> <tr> <td> </td> </tr> </table>	Severity Rating & Recommendation				1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐	2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐	3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐	Analysis:	
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Corrective action: In maximum load, this main circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 70°C.

<table> <tr> <td>Reported by :</td> <td>Engr. Adrian Arigo Signature:.....</td> <td>date:10/11/2014</td> </tr> <tr> <td colspan="2">Repaired by:</td> <td>date:</td> </tr> <tr> <td colspan="3">Comment:.....</td> </tr> </table>	Reported by :	Engr. Adrian Arigo Signature:.....	date:10/11/2014	Repaired by:		date:	Comment:.....		
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Repaired by:		date:							
Comment:.....									

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Infrared Thermogram 11/10/2014


Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 2
Image File Name	GR_0166.jpg
Image Date	11/10/2014
Image Time	10:47:41
Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m
Ar1 Max. Temperature	28.4 °C

Photo and Identification

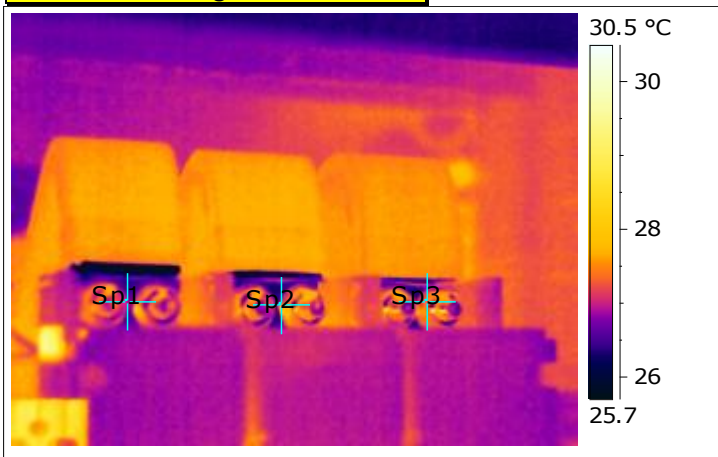

Severity Rating & Recommendation			
1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
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3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐
Analysis:			

Corrective action:

In maximum load, this main circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 70°C.

Reported by :	Engr. Adrian Arigo Signature: 	date: 10/11/2014
Repaired by:		date:
Comment:		

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Infrared Thermogram 11/10/2014


Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 2
Image File Name	GR_0168.jpg
Image Date	11/10/2014
Image Time	10:48:04
Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m
Sp1 Max. Temperature	26.9 °C
Sp2 Max. Temperature	27.7 °C
Sp3 Max. Temperature	27.5 °C

Photo and Identification


Severity Rating & Recommendation			
1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐
Analysis: 			

Corrective action:

In maximum load, this connectors and terminations (Sp1 to Sp3 of thermal image) model reference temperature should not exceed 90°C.

Reported by :	Engr. Adrian Arigo Signature: 	date: 10/11/2014
Repaired by:	date:	
Comment:		

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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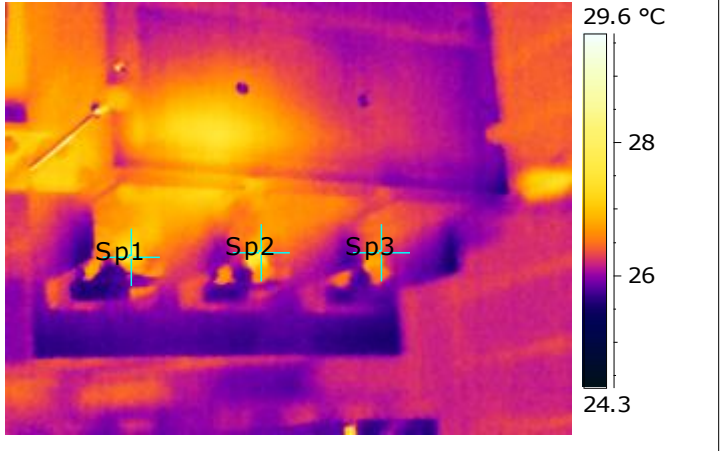
Infrared Thermogram 11/10/2014 	<table border="1"> <tr> <td>Location</td> <td>SCECO Building EB - 028</td> </tr> <tr> <td>Equipment</td> <td>Switchgear A + B – Panelboard 2</td> </tr> </table> <table border="1"> <tr> <td>Image File Name</td> <td>GR_0170.jpg</td> </tr> <tr> <td>Image Date</td> <td>11/10/2014</td> </tr> <tr> <td>Image Time</td> <td>10:48:52</td> </tr> </table> <table border="1"> <tr> <td>Atmospheric Temperature</td> <td>20.0 °C</td> </tr> <tr> <td>Relative Humidity</td> <td>50%</td> </tr> <tr> <td>Emissivity</td> <td>0.95</td> </tr> <tr> <td>Object Distance</td> <td>1.0 m</td> </tr> </table> <table border="1"> <tr> <td>Sp1 Max. Temperature</td> <td>27.2 °C</td> </tr> <tr> <td>Sp2 Max. Temperature</td> <td>27.9 °C</td> </tr> <tr> <td>Sp3 Max. Temperature</td> <td>26.4 °C</td> </tr> </table>	Location	SCECO Building EB - 028	Equipment	Switchgear A + B – Panelboard 2	Image File Name	GR_0170.jpg	Image Date	11/10/2014	Image Time	10:48:52	Atmospheric Temperature	20.0 °C	Relative Humidity	50%	Emissivity	0.95	Object Distance	1.0 m	Sp1 Max. Temperature	27.2 °C	Sp2 Max. Temperature	27.9 °C	Sp3 Max. Temperature	26.4 °C
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Corrective action: In maximum load, this connectors and terminations (Sp1 to Sp3 of thermal image) model reference temperature should not exceed 90°C.

<table> <tr> <td>Reported by :</td> <td>Engr. Adrian Arigo Signature:.....</td> <td>date:10/11/2014</td> </tr> <tr> <td colspan="2">Repaired by:</td> <td>date:</td> </tr> <tr> <td colspan="3">Comment:.....</td> </tr> </table>	Reported by :	Engr. Adrian Arigo Signature:.....	date:10/11/2014	Repaired by:		date:	Comment:.....		
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Comment:.....									

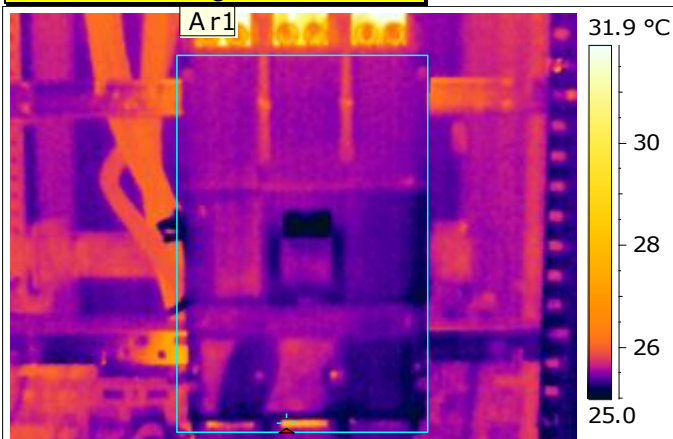


WESAM SYSTEMS

Thermography Inspection for Electrical Equipment at

Date:
10/11/2014

Infrared Thermogram 11/10/2014



Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 2

Image File Name	GR_0172.jpg
Image Date	11/10/2014
Image Time	10:49:17

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	28.7 °C
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Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this main circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 70°C.

Reported by :

Engr. Adrian Arigo Signature:.....

date:10/11/2014

Repaired by:

date:

Comment:.....

 WESAM SYSTEMS	Thermography Inspection for Electrical Equipment at *****	Date: 10/11/2014
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Infrared Thermogram 11/10/2014


Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 2
Image File Name	GR_0174.jpg
Image Date	11/10/2014
Image Time	10:49:45
Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m
Sp1 Max. Temperature	26.0 °C
Sp2 Max. Temperature	25.9 °C
Sp3 Max. Temperature	25.9 °C

Photo and Identification


Severity Rating & Recommendation			
1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:
Corrective action:

In maximum load, this connectors and terminations (Sp1 to Sp3 of thermal image) model reference temperature should not exceed 90°C.

Reported by :	Engr. Adrian Arigo Signature:..... Repaired by: Comment:.....	date: 10/11/2014 date:
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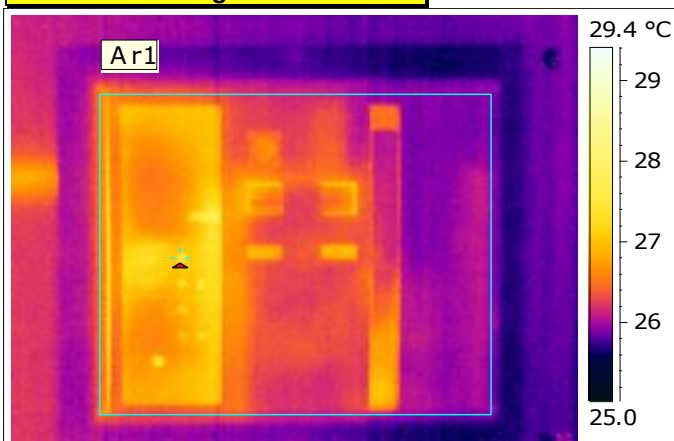


WESAM SYSTEMS

Thermography Inspection for Electrical Equipment at *****

Date:
10/11/2014

Infrared Thermogram 11/10/2014



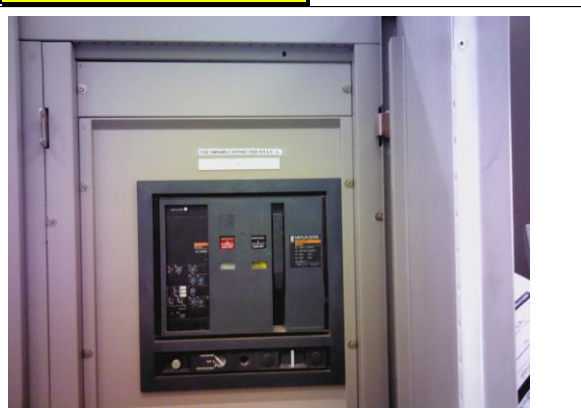
Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 3

Image File Name	GR_0179.jpg
Image Date	11/10/2014
Image Time	10:51:55

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	28.6 °C
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Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
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3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this main circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 70°C.

Reported by :

Engr. Adrian Arigo Signature:.....

date:10/11/2014

Repaired by:

date:

Comment:.....

Infrared Thermogram 11/10/2014



Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 3

Image File Name	GR_0183.jpg
Image Date	11/10/2014
Image Time	10:54:51

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	38.2 °C
Ar2 Max. Temperature	29.6 °C

Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this magnetic contactor (Ar1 of thermal image) model reference temperature should not exceed 90°C.

Reported by : Engr. Adrian Arigo Signature:.....

date:10/11/2014

Repaired by:

date:

Comment:.....

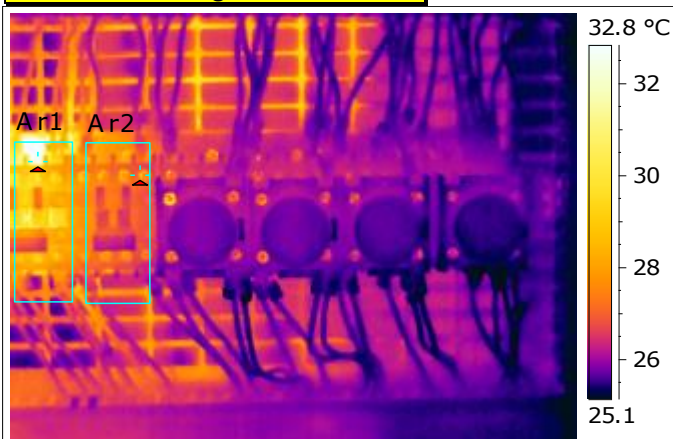


WESAM SYSTEMS

Thermography Inspection for Electrical Equipment at

Date:
10/11/2014

Infrared Thermogram 11/10/2014



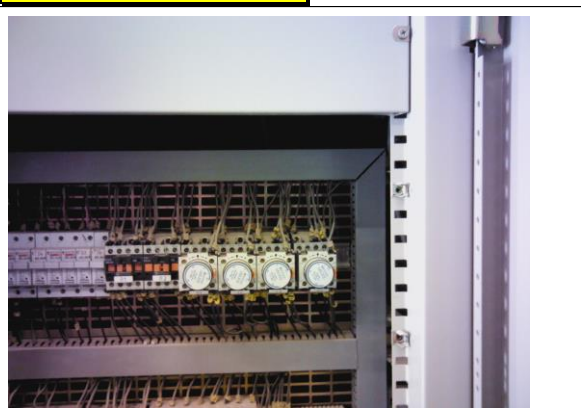
Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 3

Image File Name	GR_0185.jpg
Image Date	11/10/2014
Image Time	10:55:05

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	37.5 °C
Ar2 Max. Temperature	30.8 °C

Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this magnetic contactor (Ar1 of thermal image) model reference temperature should not exceed 90°C.

Reported by :

Engr. Adrian Arigo Signature:.....

date:10/11/2014

Repaired by:

date:

Comment:.....

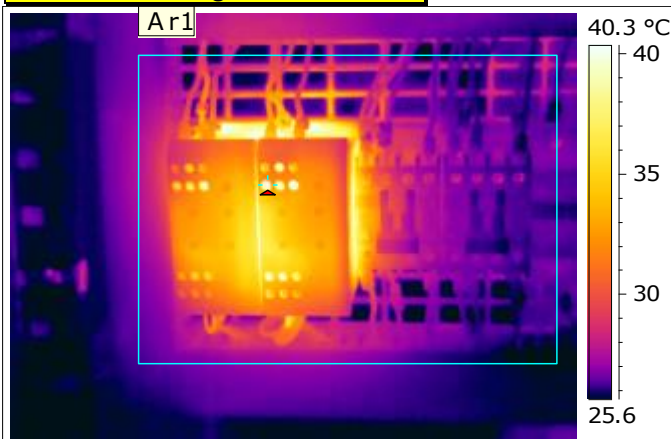


WESAM SYSTEMS

Thermography Inspection for Electrical Equipment at

Date:
10/11/2014

Infrared Thermogram 11/10/2014



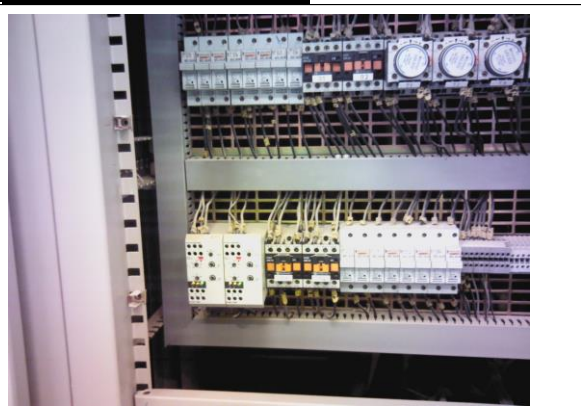
Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 3

Image File Name	GR_0187.jpg
Image Date	11/10/2014
Image Time	10:55:18

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	47.7 °C
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Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this miniature circuit breaker (Ar1 of thermal image) model reference temperature should not exceed 50°C.

Reported by :

Engr. Adrian Arigo Signature:.....

date:10/11/2014

Repaired by:

date:

Comment:.....

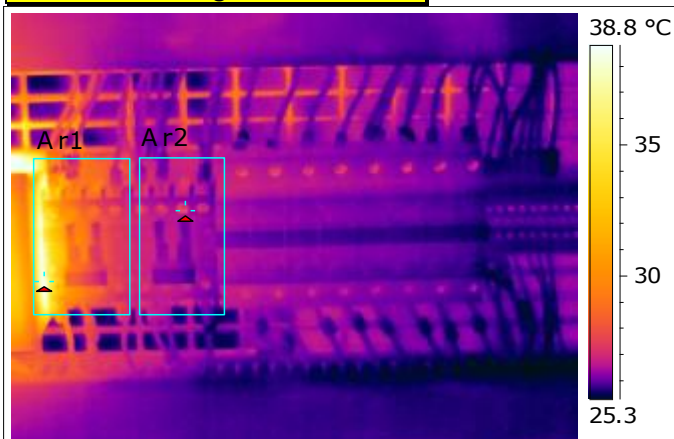


WESAM SYSTEMS

Thermography Inspection for Electrical Equipment at

Date:
10/11/2014

Infrared Thermogram 11/10/2014



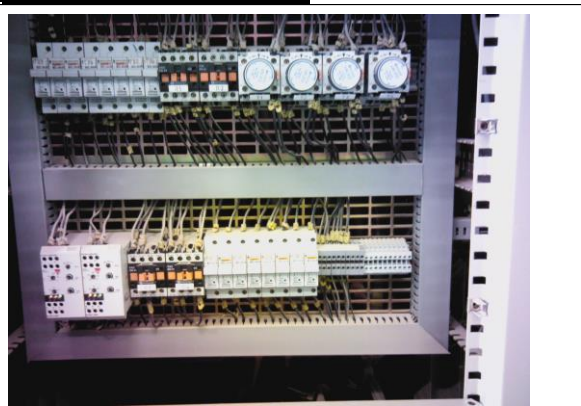
Location	SCECO Building EB - 028
Equipment	Switchgear A + B – Panelboard 3

Image File Name	GR_0189.jpg
Image Date	11/10/2014
Image Time	10:55:28

Atmospheric Temperature	20.0 °C
Relative Humidity	50%
Emissivity	0.95
Object Distance	1.0 m

Ar1 Max. Temperature	39.6 °C
Ar2 Max. Temperature	29.2 °C

Photo and Identification



Severity Rating & Recommendation

1	Low ($\Delta = 5-10^{\circ}\text{C}$)	To be monitored	☐
2	Medium ($\Delta = 10-35^{\circ}\text{C}$)	Repair at schedule outage	☐
3	High ($\Delta > 35^{\circ}\text{C}$)	Repair immediately	☐

Analysis:

Corrective action:

In maximum load, this magnetic contactor (Ar1 of thermal image) model reference temperature should not exceed 90°C.

Reported by :

Engr. Adrian Arigo Signature:

date: 10/11/2014

Repaired by:

date:

Comment: